1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Tetramethylammonium hydroxide pentahydrate
Product Number: T7505
Brand: Sigma
Supplier: Sigma-Aldrich Corporation
3050 Spruce Street
SAINT LOUIS MO 63103
USA
Telephone: +1 800-325-5832
Fax: +1 800-325-5052
Emergency Phone #: (314) 776-6555
Preparation Information: Sigma-Aldrich Corporation
Product Safety - Americas Region
1-800-521-8956

2. HAZARDS IDENTIFICATION

Emergency Overview

OSHA Hazards
Highly toxic by ingestion, Toxic by skin absorption, Irritant, Corrosive

GHS Classification
Acute toxicity, Oral (Category 2)
Acute toxicity, Dermal (Category 3)
Skin corrosion (Category 1B)
Serious eye damage (Category 1)

GHS Label elements, including precautionary statements

Pictogram

Signal word: Danger

Hazard statement(s)
H300 Fatal if swallowed.
H311 Toxic in contact with skin.
H314 Causes severe skin burns and eye damage.

Precautionary statement(s)
P264 Wash hands thoroughly after handling.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.

HMIS Classification
Health hazard: 4
Flammability: 0
Physical hazards: 0

NFPA Rating
Health hazard: 3
Fire: 0  
Reactivity Hazard: 0

Potential Health Effects

Inhalation  May be harmful if inhaled. Material is extremely destructive to the tissue of the mucous membranes and upper respiratory tract. Causes respiratory tract irritation.

Skin     Toxic if absorbed through skin. Causes skin burns. Causes skin irritation.

Eyes      Causes eye burns. Causes eye irritation.

Ingestion  May be fatal if swallowed.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Formula: C₄H₁₃NO·5H₂O
Molecular Weight: 181.23 g/mol

<table>
<thead>
<tr>
<th>Component</th>
<th>Concentration</th>
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<tbody>
<tr>
<td>Tetramethylammonium hydroxide</td>
<td></td>
</tr>
<tr>
<td>CAS-No.</td>
<td>10424-65-4</td>
</tr>
<tr>
<td>EC-No.</td>
<td>200-882-9</td>
</tr>
<tr>
<td></td>
<td>90 - 100 %</td>
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4. FIRST AID MEASURES

General advice
Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Take victim immediately to hospital. Consult a physician.

In case of eye contact
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIREFIGHTING MEASURES

Conditions of flammability
Not flammable or combustible.

Suitable extinguishing media
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special protective equipment for firefighters
Wear self contained breathing apparatus for fire fighting if necessary.

Hazardous combustion products
Hazardous decomposition products formed under fire conditions. - Carbon oxides, nitrogen oxides (NOx)

6. ACCIDENTAL RELEASE MEASURES

Personal precautions
Wear respiratory protection. Avoid dust formation. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Avoid breathing dust.

Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Methods and materials for containment and cleaning up
Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.
7. HANDLING AND STORAGE

Precautions for safe handling
Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Provide appropriate exhaust ventilation at places where dust is formed.

Conditions for safe storage
Keep container tightly closed in a dry and well-ventilated place. Store under inert gas. Air sensitive. hygroscopic

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face particle respirator type N100 (US) or type P3 (EN 143) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

Splash contact
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: 480 min
Material tested: Dermatril® (KCL 740 / Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method: EN374
If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Eye protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection
Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures
Avoid contact with skin, eyes and clothing. Wash hands before breaks and immediately after handling the product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Form crystalline
Colour white

Safety data
pH no data available
Melting point/freezing point: 67 - 70 °C (153 - 158 °F) - lit.

Boiling point: no data available
Flash point: no data available
Ignition temperature: 470 °C (878 °F)
Auto-ignition temperature: no data available
Lower explosion limit: 6.7 %(V)
Upper explosion limit: 36 %(V)
Vapour pressure: no data available
Density: no data available
Water solubility: no data available
Partition coefficient: n-octanol/water: no data available
Relative vapour density: no data available
Odour: no data available
Odour Threshold: no data available
Evaporation rate: no data available

10. STABILITY AND REACTIVITY

Chemical stability
Stable under recommended storage conditions.

Possibility of hazardous reactions
no data available

Conditions to avoid
Air Avoid moisture.

Materials to avoid
Strong oxidizing agents, Strong acids

Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides, nitrogen oxides (NOx)
Other decomposition products - no data available

11. TOXICOLOGICAL INFORMATION

Acute toxicity
Oral LD50: no data available
Inhalation LC50: no data available
Dermal LD50: no data available

Other information on acute toxicity
no data available

Skin corrosion/irritation
no data available

Serious eye damage/eye irritation
no data available
Respiratory or skin sensitisation
no data available

Germ cell mutagenicity
no data available

Carcinogenicity
IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
no data available

Teratogenicity
no data available

Specific target organ toxicity - single exposure (Globally Harmonized System)
no data available

Specific target organ toxicity - repeated exposure (Globally Harmonized System)
no data available

Aspiration hazard
no data available

Potential health effects
Inhalation May be harmful if inhaled. Material is extremely destructive to the tissue of the mucous membranes and upper respiratory tract. Causes respiratory tract irritation.
Ingestion May be fatal if swallowed.
Skin Toxic if absorbed through skin. Causes skin burns. Causes skin irritation.
Eyes Causes eye burns. Causes eye irritation.

Signs and Symptoms of Exposure
Cough, Shortness of breath, Headache, Nausea, Vomiting

Synergistic effects
no data available

Additional Information
RTECS: Not available

12. ECOLOGICAL INFORMATION
Toxicity
no data available

Persistence and degradability
no data available

Bioaccumulative potential
no data available

Mobility in soil
no data available
PBT and vPvB assessment
no data available

Other adverse effects
no data available

13. DISPOSAL CONSIDERATIONS

Product
Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 3423 Class: 8 Packing group: II
Proper shipping name: Tetramethylammonium hydroxide, solid
Reportable Quantity (RQ):
Marine pollutant: No
Poison Inhalation Hazard: No

IMDG
UN number: 3423 Class: 8 Packing group: II EMS-No: F-A, S-B
Proper shipping name: TETRAMETHYLAMMONIUM HYDROXIDE, SOLID
Marine pollutant: No

IATA
UN number: 3423 Class: 8 Packing group: II
Proper shipping name: Tetramethylammonium hydroxide, solid

15. REGULATORY INFORMATION

OSHA Hazards
Highly toxic by ingestion, Toxic by skin absorption, Irritant, Corrosive

SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Acute Health Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components
<table>
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New Jersey Right To Know Components

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California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Further information