1. PRODUCT AND COMPANY IDENTIFICATION

Product name: (-)-Menthone
Product Number: 218235
Brand: Aldrich
Supplier: Sigma-Aldrich Corporation
3050 Spruce Street
SAINT LOUIS MO  63103
USA
Telephone: +1 800-325-5832
Fax: +1 800-325-5052
Emergency Phone #: (314) 776-6555
Preparation Information: Sigma-Aldrich Corporation
Product Safety - Americas Region
1-800-521-8956

2. HAZARDS IDENTIFICATION

Emergency Overview

OSHA Hazards
Combustible Liquid

GHS Classification
Flammable liquids (Category 4)

GHS Label elements, including precautionary statements

Pictogram: none
Signal word: Warning
Hazard statement(s): H227
Precautionary statement(s): none

HMIS Classification
Health hazard: 0
Flammability: 2
Physical hazards: 0

NFPA Rating
Health hazard: 0
Fire: 2
Reactivity Hazard: 0

Potential Health Effects
Inhalation: May be harmful if inhaled. May cause respiratory tract irritation.
Skin: May be harmful if absorbed through skin. May cause skin irritation.
Eyes: May cause eye irritation.
Ingestion: May be harmful if swallowed.

3. COMPOSITION/INFORMATION ON INGREDIENTS
Synonyms : (1R,4S)-p-Menthan-3-one
(2S,5R)-2-Isopropyl-5-methylcyclohexanone

Formula : C_{10}H_{18}O
Molecular Weight : 154.25 g/mol

<table>
<thead>
<tr>
<th>Component</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>L-Menthan-3-one</td>
<td></td>
</tr>
<tr>
<td>CAS-No.</td>
<td>14073-97-3</td>
</tr>
<tr>
<td>EC-No.</td>
<td>237-926-1</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

General advice
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact
Wash off with soap and plenty of water. Consult a physician.

In case of eye contact
Flush eyes with water as a precaution.

If swallowed
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIREFIGHTING MEASURES

Suitable extinguishing media
For small (incipient) fires, use media such as "alcohol" foam, dry chemical, or carbon dioxide. For large fires, apply water from as far as possible. Use very large quantities (flooding) of water applied as a mist or spray; solid streams of water may be ineffective. Cool all affected containers with flooding quantities of water.

Special protective equipment for firefighters
Wear self contained breathing apparatus for fire fighting if necessary.

Hazardous combustion products
Hazardous decomposition products formed under fire conditions. - Carbon oxides
Hazardous decomposition products formed under fire conditions. - Carbon oxides
Hazardous decomposition products formed under fire conditions. - Carbon oxides

Further information
Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions
Avoid breathing vapors, mist or gas. Remove all sources of ignition. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

Methods and materials for containment and cleaning up
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling
Avoid inhalation of vapour or mist.
Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.
8. EXPOSURE CONTROLS/PERSERONAL PROTECTION

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection
Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection
impervious clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>clear, liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>colourless</td>
</tr>
<tr>
<td>pH</td>
<td>no data available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>no data available</td>
</tr>
<tr>
<td>Boiling point</td>
<td>207 - 210 °C (405 - 410 °F) - lit.</td>
</tr>
<tr>
<td>Flash point</td>
<td>73 °C (163 °F) - closed cup</td>
</tr>
<tr>
<td>Ignition temperature</td>
<td>no data available</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>no data available</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>no data available</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>no data available</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>0.7 hPa (0.5 mmHg) at 20 °C (68 °F)</td>
</tr>
<tr>
<td>Density</td>
<td>0.893 g/mL at 20 °C (68 °F)</td>
</tr>
<tr>
<td>Water solubility</td>
<td>no data available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>no data available</td>
</tr>
<tr>
<td>Relative vapour density</td>
<td>no data available</td>
</tr>
</tbody>
</table>
Odour: no data available
Odour Threshold: no data available
Evaporation rate: no data available

10. STABILITY AND REACTIVITY

Chemical stability
Stable under recommended storage conditions.

Possibility of hazardous reactions
no data available

Conditions to avoid
Heat, flames and sparks.

Materials to avoid
Strong oxidizing agents, Strong reducing agents

Hazardous decomposition products
Hazardous decomposition products formed under fire conditions. - Carbon oxides
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Hazardous decomposition products formed under fire conditions. - Carbon oxides
Other decomposition products - no data available

11. TOXICOLOGICAL INFORMATION

Acute toxicity

Oral LD50
no data available

Inhalation LC50
no data available

Dermal LD50
no data available

Other information on acute toxicity
no data available

Skin corrosion/irritation
no data available

Serious eye damage/eye irritation
no data available

Respiratory or skin sensitization
no data available

Germ cell mutagenicity
no data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
no data available

**Teratogenicity**
no data available

**Specific target organ toxicity - single exposure (Globally Harmonized System)**
no data available

**Specific target organ toxicity - repeated exposure (Globally Harmonized System)**
no data available

**Aspiration hazard**
no data available

**Potential health effects**

<p>| | |</p>
<table>
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<td>May be harmful if absorbed through skin. May cause skin irritation.</td>
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**Signs and Symptoms of Exposure**

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

**Synergistic effects**
no data available

**Additional Information**

RTECS: Not available

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**12. ECOLOGICAL INFORMATION**

**Toxicity**
no data available

**Persistence and degradability**
no data available

**Bioaccumulative potential**
no data available

**Mobility in soil**
no data available

**PBT and vPvB assessment**
no data available

**Other adverse effects**
no data available

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**13. DISPOSAL CONSIDERATIONS**

**Product**
This combustible material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Offer surplus and non-recyclable solutions to a licensed disposal company.

**Contaminated packaging**
Dispose of as unused product.

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**14. TRANSPORT INFORMATION**

**DOT (US)**
Not dangerous goods

**IMDG**
Not dangerous goods

**IATA**
Not dangerous goods

15. REGULATORY INFORMATION

**OSHA Hazards**
Combustible Liquid

**SARA 302 Components**
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**
Fire Hazard

**Massachusetts Right To Know Components**
No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**

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**New Jersey Right To Know Components**

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**California Prop. 65 Components**
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

**Further information**
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