1. PRODUCT AND COMPANY IDENTIFICATION

Product name: (S)-(−)-Limonene
Product Number: 62128
Brand: Fluka
Supplier: Sigma-Aldrich
    3050 Spruce Street
    SAINT LOUIS MO  63103
    USA
Telephone: +1 800-325-5832
Fax: +1 800-325-5052
Emergency Phone #: (314) 776-6555
Preparation Information: Sigma-Aldrich Corporation
    Product Safety - Americas Region
    1-800-521-8956

2. HAZARDS IDENTIFICATION

Emergency Overview

OSHA Hazards
    Combustible Liquid, Skin sensitiser, Irritant

GHS Classification
    Flammable liquids (Category 3)
    Acute toxicity, Oral (Category 5)
    Skin irritation (Category 2)
    Skin sensitization (Category 1)
    Acute aquatic toxicity (Category 1)

GHS Label elements, including precautionary statements

Pictogram

Signal word: Warning

Hazard statement(s)
    H226 Flammable liquid and vapour.
    H303 May be harmful if swallowed.
    H315 Causes skin irritation.
    H317 May cause an allergic skin reaction.
    H400 Very toxic to aquatic life.

Precautionary statement(s)
    P273 Avoid release to the environment.
    P280 Wear protective gloves.

HMIS Classification
    Health hazard: 2
    Flammability: 2
    Physical hazards: 0

NFPA Rating
    Health hazard: 2
Fire: 2
Reactivity Hazard: 0

Potential Health Effects

**Inhalation**
May be harmful if inhaled. Causes respiratory tract irritation.

**Skin**
May be harmful if absorbed through skin. Causes skin irritation.

**Eyes**
Causes eye irritation.

**Ingestion**
May be harmful if swallowed.

3. COMPOSITION/INFORMATION ON INGREDIENTS

**Synonyms:**
(-)-Carvene  
(S)-4-Isopropenyl-1-methyl cyclohexene  
(-)-p-Mentha-1,8-diene

**Formula:**
C_{10}H_{16}C_{10}H_{16}

**Molecular Weight:**
136.23 g/mol

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<td>227-815-6</td>
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4. FIRST AID MEASURES

**General advice**
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

**If inhaled**
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

**In case of skin contact**
Wash off with soap and plenty of water. Consult a physician.

**In case of eye contact**
Flush eyes with water as a precaution.

**If swallowed**
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIREFIGHTING MEASURES

**Conditions of flammability**
Flammable in the presence of a source of ignition when the temperature is above the flash point. Keep away from heat/sparks/open flame/hot surface. No smoking.

**Suitable extinguishing media**
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

**Special protective equipment for firefighters**
Wear self-contained breathing apparatus for fire fighting if necessary.

**Hazardous combustion products**
Hazardous decomposition products formed under fire conditions. - Carbon oxides

**Further information**
Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES
Personal precautions
Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

Environmental precautions
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

Methods and materials for containment and cleaning up
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-Brushing and place in container for disposal according to local regulations (see section 13).

7. HANDLING AND STORAGE

Precautions for safe handling
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

Conditions for safe storage
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Light sensitive. Store under inert gas. Air sensitive.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Immersion protection
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: > 480 min
Material tested: Camatril® (Aldrich Z677442, Size M)

Splash protection
Material: Nitrile rubber
Minimum layer thickness: 0.2 mm
Break through time: > 30 min
Material tested: Dermatril® P (Aldrich Z677388, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 873000, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an Industrial Hygienist familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Eye protection
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection
Complete suit protecting against chemicals, Flame retardant antistatic protective clothing, The type of protective
equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Hygiene measures**
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance**
- Form: clear, liquid
- Colour: light yellow

**Safety data**
- pH: no data available
- Melting point/freezing point: no data available
- Boiling point: 175 - 177 °C (347 - 351 °F) - lit.
- Flash point: 43 °C (109 °F) - closed cup
- Ignition temperature: no data available
- Autoignition temperature: no data available
- Lower explosion limit: 0.7 % (V)
- Upper explosion limit: 6.1 % (V)
- Vapour pressure: < 4 hPa (< 3 mmHg) at 14.4 °C (57.9 °F)
- Density: 0.844 g/cm³ at 25 °C (77 °F)
- Water solubility: no data available
- Partition coefficient: n-octanol/water: no data available
- Relative vapour density: 4.7 - (Air = 1.0)
- Odour: no data available
- Odour Threshold: no data available
- Evaporation rate: no data available

### 10. STABILITY AND REACTIVITY

**Chemical stability**
Stable under recommended storage conditions.

**Possibility of hazardous reactions**
no data available

**Conditions to avoid**
Heat, flames and sparks.

**Materials to avoid**
Strong oxidizing agents

**Hazardous decomposition products**
Hazardous decomposition products formed under fire conditions. - Carbon oxides
Other decomposition products - no data available

### 11. TOXICOLOGICAL INFORMATION
Acute toxicity

Oral LD50
LD50 Oral - rat - 5,000 mg/kg

Inhalation LC50
no data available

Dermal LD50
LD50 Dermal - rabbit - > 5,000 mg/kg

Other information on acute toxicity
no data available

Skin corrosion/irritation
Skin - rabbit - Skin irritation - 24 h

Serious eye damage/eye irritation
no data available

Respiratory or skin sensitization
May cause allergic skin reaction.

Germ cell mutagenicity
no data available

Carcinogenicity

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Reproductive toxicity
no data available

Teratogenicity
no data available

Specific target organ toxicity - single exposure (Globally Harmonized System)
no data available

Specific target organ toxicity - repeated exposure (Globally Harmonized System)
no data available

Aspiration hazard
no data available

Potential health effects

Inhalation May be harmful if inhaled. Causes respiratory tract irritation.

Ingestion May be harmful if swallowed.

Skin May be harmful if absorbed through skin. Causes skin irritation.

Eyes Causes eye irritation.

Signs and Symptoms of Exposure
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Synergistic effects
no data available
12. ECOLOGICAL INFORMATION

Toxicity
no data available

Persistence and degradability
no data available

Bioaccumulative potential
no data available

Mobility in soil
no data available

PBT and vPvB assessment
no data available

Other adverse effects
An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic life.

13. DISPOSAL CONSIDERATIONS

Product
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
UN number: 2052   Class: 3   Packing group: III
Proper shipping name: Dipentene
Marine pollutant: No
Poison Inhalation Hazard: No

IMDG
UN number: 2052   Class: 3   Packing group: III   EMS-No: F-E, S-E
Proper shipping name: DIPENTENE
Marine pollutant: Marine pollutant

IATA
UN number: 2052   Class: 3   Packing group: III
Proper shipping name: Dipentene

15. REGULATORY INFORMATION

OSHA Hazards
Combustible Liquid, Skin sensitiser, Irritant

SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard, Acute Health Hazard
**Massachusetts Right To Know Components**  
No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**  
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**New Jersey Right To Know Components**  
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**California Prop. 65 Components**  
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

### 16. OTHER INFORMATION

**Further information**  
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