1. PRODUCT AND COMPANY IDENTIFICATION

Product name: (+)-Limonene oxide, mixture of cis and trans

Product Number: 218324
Brand: Aldrich

Supplier: Sigma-Aldrich
3050 Spruce Street
SAINT LOUIS MO 63103
USA

Telephone: +1 800-325-5832
Fax: +1 800-325-5052
Emergency Phone #: (314) 776-6555

Preparation Information: Sigma-Aldrich Corporation
Product Safety - Americas Region
1-800-521-8956

2. HAZARDS IDENTIFICATION

Emergency Overview

OSHA Hazards
Combustible Liquid

GHS Classification
Flammable liquids (Category 4)

GHS Label elements, including precautionary statements
Pictogram: none
Signal word: Warning
Hazard statement(s)
H227: Combustible liquid
Precautionary statement(s): none

HMIS Classification
Health hazard: 0
Flammability: 2
Physical hazards: 0

NFPA Rating
Health hazard: 0
Fire: 2
Reactivity Hazard: 0

Potential Health Effects
Inhalation: May be harmful if inhaled. May cause respiratory tract irritation.
Skin: May be harmful if absorbed through skin. May cause skin irritation.
Eyes: May cause eye irritation.
Ingestion: May be harmful if swallowed.

3. COMPOSITION/INFORMATION ON INGREDIENTS
Formula: C10H16O
Molecular Weight: 152.24 g/mol

<table>
<thead>
<tr>
<th>Component</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>(+)-Limonene 1,2-epoxide</td>
<td></td>
</tr>
<tr>
<td>CAS-No.</td>
<td>203719-54-4</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

**General advice**
Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

**If inhaled**
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

**In case of skin contact**
Wash off with soap and plenty of water. Consult a physician.

**In case of eye contact**
Flush eyes with water as a precaution.

**If swallowed**
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

5. FIREFIGHTING MEASURES

**Conditions of flammability**
Flammable in the presence of a source of ignition when the temperature is above the flash point. Keep away from heat/sparks/open flame/hot surface. No smoking.

**Suitable extinguishing media**
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

**Special protective equipment for firefighters**
Wear self contained breathing apparatus for fire fighting if necessary.

**Hazardous combustion products**
Hazardous decomposition products formed under fire conditions. - Carbon oxides

**Further information**
Use water spray to cool unopened containers.

6. ACCIDENTAL RELEASE MEASURES

**Personal precautions**
Avoid breathing vapours, mist or gas. Remove all sources of ignition. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

**Environmental precautions**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains.

**Methods and materials for containment and cleaning up**
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13). Keep in suitable, closed containers for disposal.

7. HANDLING AND STORAGE

**Precautions for safe handling**
Avoid inhalation of vapour or mist. Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

**Conditions for safe storage**
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Hand protection
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove’s outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Eye protection
Safety glasses with side-shields conforming to EN166 Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin and body protection
impervious clothing. The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Hygiene measures
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance
Form liquid
Colour light yellow

Safety data
pH no data available
Melting point/freezing point no data available
Boiling point no data available
Flash point 65 °C (149 °F) - closed cup
Ignition temperature no data available
Auto-ignition temperature no data available
Lower explosion limit no data available
Upper explosion limit no data available
Vapour pressure no data available
Density 0.930 g/cm3
Water solubility no data available
Partition coefficient: n-octanol/water no data available
Relative vapour density no data available
Odour no data available
Odour Threshold no data available
10. STABILITY AND REACTIVITY

**Chemical stability**
Stable under recommended storage conditions.

**Possibility of hazardous reactions**
no data available

**Conditions to avoid**
Heat, flames and sparks.

**Materials to avoid**
no data available

**Hazardous decomposition products**
Hazardous decomposition products formed under fire conditions. - Carbon oxides
Other decomposition products - no data available

11. TOXICOLOGICAL INFORMATION

**Acute toxicity**
- **Oral LD50**
  no data available
- **Inhalation LC50**
  no data available
- **Dermal LD50**
  no data available

**Other information on acute toxicity**
no data available

**Skin corrosion/irritation**
no data available

**Serious eye damage/eye irritation**
no data available

**Respiratory or skin sensitisation**
no data available

**Germ cell mutagenicity**
no data available

**Carcinogenicity**
- **IARC:** No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- **ACGIH:** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
- **NTP:** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
- **OSHA:** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**Reproductive toxicity**
no data available

**Teratogenicity**
no data available
Specific target organ toxicity - single exposure (Globally Harmonized System)
no data available

Specific target organ toxicity - repeated exposure (Globally Harmonized System)
no data available

Aspiration hazard
no data available

Potential health effects

Inhalation  May be harmful if inhaled. May cause respiratory tract irritation.
Ingestion   May be harmful if swallowed.
Skin       May be harmful if absorbed through skin. May cause skin irritation.
Eyes       May cause eye irritation.

Synergistic effects
no data available

Additional Information
RTECS: Not available

12. ECOLOGICAL INFORMATION

Toxicity
no data available

Persistence and degradability
no data available

Bioaccumulative potential
no data available

Mobility in soil
no data available

PBT and vPvB assessment
no data available

Other adverse effects
no data available

13. DISPOSAL CONSIDERATIONS

Product
This combustible material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging
Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)
NA-Number: 1993  Class: CBL  Packing group: III
Proper shipping name: Combustible liquid, n.o.s. (+)-Limonene oxide, mixture of cis and trans
Reportable Quantity (RQ):
Marine pollutant: No
Poison Inhalation Hazard: No

IMDG
Not dangerous goods

IATA
Not dangerous goods
15. REGULATORY INFORMATION

OSHA Hazards
Combustible Liquid

SARA 302 Components
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 Components
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards
Fire Hazard

Massachusetts Right To Know Components
No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know Components

(-)-Limonene 1,2-epoxide
CAS-No. 203719-54-4
Revision Date

New Jersey Right To Know Components

(+)-Limonene 1,2-epoxide
CAS-No. 203719-54-4
Revision Date

California Prop. 65 Components
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

16. OTHER INFORMATION

Further information
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