Material Safety Data Sheet
(1R)-endo-(+)-Fenchol, 96%

MSDS# 92292

Section 1 - Chemical Product and Company Identification

MSDS Name: (1R)-endo-(+)-Fenchol, 96%
Catalog Numbers: AC188120000, AC188120050, AC188121000, AC188125000
Synonyms: 1,3,3-Trimethyl-2-norbornanol

Company Identification: Acros Organics BVBA
Janssen Pharmaceuticalaan 3a
2440 Geel, Belgium

Company Identification: (USA)
Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

For information in the US, call: 800-ACROS-01
For information in Europe, call: +32 14 57 52 11
Emergency Number, Europe: +32 14 57 52 99
Emergency Number US: 201-796-7100
CHEMTREC Phone Number, US: 800-424-9300
CHEMTREC Phone Number, Europe: 703-527-3887

Section 2 - Composition, Information on Ingredients

CAS#: 2217-02-9
Chemical Name: (1R)-endo-(+)-Fenchol
%: 96
EINECS#: unlisted

Hazard Symbols: None listed
Risk Phrases: None listed

Section 3 - Hazards Identification

EMERGENCY OVERVIEW

Caution! The toxicological properties of this material have not been fully investigated. May cause eye, skin, and respiratory tract irritation. Target Organs: None.

Potential Health Effects
Eye: May cause eye irritation.
Skin: May cause skin irritation.
Ingestion: May cause irritation of the digestive tract.
Inhalation: May cause respiratory tract irritation.
Chronic: No information found.

Section 4 - First Aid Measures

Eyes: Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid immediately.

Skin: Get medical aid. Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse.

Ingestion: If victim is conscious and alert, give 2-4 cupfuls of milk or water. Never give anything by mouth to an unconscious person. Get medical aid immediately.
Inhalation: Remove from exposure and move to fresh air immediately. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical aid.

Notes to Physician:

Section 5 - Fire Fighting Measures

General Information: As in any fire, wear a self-contained breathing apparatus in pressure-demand, MSHA/NIOSH (approved or equivalent), and full protective gear. During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion. Use water spray to keep fire-exposed containers cool. Containers may explode when heated.

Extinguishing Media: In case of fire, use water, dry chemical, chemical foam, or alcohol-resistant foam. Use water spray to cool fire-exposed containers.

<table>
<thead>
<tr>
<th>Autoignition Temperature:</th>
<th>Not available</th>
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<tbody>
<tr>
<td>Flash Point:</td>
<td>73 deg C (163.40 deg F)</td>
</tr>
<tr>
<td>Explosion Limits: Lower:</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosion Limits: Upper:</td>
<td>Not available</td>
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</tbody>
</table>

NFPA Rating: health: 1; flammability: 2; instability: 0;

Section 6 - Accidental Release Measures

General Information: Use proper personal protective equipment as indicated in Section 8.

Spills/Leaks: Clean up spills immediately, observing precautions in the Protective Equipment section. Sweep up, then place into a suitable container for disposal. Avoid generating dusty conditions. Remove all sources of ignition. Provide ventilation.

Section 7 - Handling and Storage

Handling: Wash thoroughly after handling. Remove contaminated clothing and wash before reuse. Use only in a well-ventilated area. Avoid contact with eyes, skin, and clothing. Empty containers retain product residue, (liquid handling: and/or vapor), and can be dangerous. Keep container tightly closed. Keep away from heat, sparks and flame. Avoid ingestion and inhalation. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose empty containers to heat, sparks or open flames.

Storage: Keep away from heat, sparks, and flame. Keep away from sources of ignition. Store in a tightly closed container. Store in a cool, dry, well-ventilated area away from incompatible substances.

Section 8 - Exposure Controls, Personal Protection

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ACGIH</th>
<th>NIOSH</th>
<th>OSHA - Final PELs</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1R)-endo- (+)-Fenchol</td>
<td>none listed</td>
<td>none listed</td>
<td>none listed</td>
</tr>
</tbody>
</table>

OSHA Vacated PELs: (1R)-endo- (+)-Fenchol: None listed

Engineering Controls: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate ventilation to keep airborne concentrations low.

Exposure Limits

Personal Protective Equipment

Eyes: Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin: Wear appropriate protective gloves to prevent skin exposure.

Clothing: Wear appropriate protective clothing to prevent skin exposure.

Respirators: A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant respirator use.

Section 9 - Physical and Chemical Properties
Physical State: Crystals

Color: Colorless Crystals

Odor: None reported.

pH: Not available

Vapor Pressure: Not available

Vapor Density: Not available

Evaporation Rate: Not available

Viscosity: Not available

Boiling Point: 201 deg C @ 760.00mmHg (393.80°F)

Freezing/Melting Point: 39.00 - 45.00 deg C

Decomposition Temperature: Not available

Solubility in water: Not available

Specific Gravity/Density:

Molecular Formula: C10H18O

Molecular Weight: 154.25

Section 10 - Stability and Reactivity

Chemical Stability: Stable under normal temperatures and pressures.

Conditions to Avoid: Incompatible materials, ignition sources, dust generation, excess heat, strong oxidants.

Incompatibilities with Other Materials: Strong oxidizing agents, strong reducing agents, strong acids, acid chlorides, acid anhydrides.

Hazardous Decomposition Products: Carbon monoxide, carbon dioxide.

Hazardous Polymerization: Has not been reported.

Section 11 - Toxicological Information

RTECS#: CAS# 2217-02-9: None listed

LD50/LC50: RTECS: Not available.

Carcinogenicity: (1R)-endo-(+)-Fenchol - Not listed as a carcinogen by ACGIH, IARC, NTP, or CA Prop 65.

Section 12 - Ecological Information

Not available

Section 13 - Disposal Considerations

Dispose of in a manner consistent with federal, state, and local regulations.

Section 14 - Transport Information

US DOT
Shipping Name: Not regulated as a hazardous material
Hazard Class:
UN Number:
Packing Group:
Canada TDG
Shipping Name: Not available
Hazard Class:
UN Number:
Packing Group:

Section 15 - Regulatory Information

European/International Regulations

European Labeling in Accordance with EC Directives
Hazard Symbols: Not available
Risk Phrases:
Safety Phrases:
S 24/25 Avoid contact with skin and eyes.
WGK (Water Danger/Protection)
CAS# 2217-02-9: Not available

Canada
Canadian WHMIS Classifications: Not available
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all of the information required by those regulations.
CAS# 2217-02-9 is not listed on Canada's Ingredient Disclosure List.

US Federal
TSCA
CAS# 2217-02-9 is not listed on the TSCA Inventory. It is for research and development use only.

Section 16 - Other Information
MSDS Creation Date: 12/12/1998
Revision #5 Date 7/20/2009

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantibility or any other warranty, express or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigations to determine the suitability of the information for their particular purposes. In no event shall the company be liable for any claims, losses, or damages of any third party or for lost profits or any special, indirect, incidental, consequential, or exemplary damages howsoever arising, even if the company has been advised of the possibility of such damages.

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